

GF 50Hz
SERIES

SUBMERSIBLE GRINDER PUMPS





32GF21.5(H) / 22.2



50GF22.2 / 23.7



50GF25.5(H) / 27.5(H)



\*P Type = DN40

#### **FEATURES**

- Standard accessories include: cable with an epoxy resin sealed water-resistant cable base, Auto-cut motor protector, double mechanical seals and oil seal design.
- Vortex impeller design prevents clogging.
- Radial cutter and cutter ring SUS440C: corrosion resistant material, hardened to 55~60 Rockwell C.
- 50GF model Triangular handle design for easy handling on Guide Rail System.
- 1Ø Centrifugal Switch and capacitor motor design provides 5 times higher torque than average capacitor starting.

#### **APPLICATIONS**

- Used in pressure sewage system.
- Drainage of wastewater from individual residences, apartment buildings, recreational developments, motels, hotels.
- Transferring wastewater of commercial building, industrial plants.

#### **SPECIFICATIONS**

	ltem	Description						
Limits	Liquid Temp.	0~40°C (32~104°F)						
of Use	Applications	Residential Wastewater · Sewage						
	Frequency	50Hz						
	Motor	2P (3000rpm) · Dry Motor						
	Insulation	Class F (1.3HP~5HP) · Class H (7.5~10HP)						
Туре	Protection	IP68						
. , , , ,	Protector	Auto-cut						
	Bearing	Ball type						
	M.seal	Double M.seals						
	Impeller	Vortex						
	Upper Cover	FC200 / GG-20						
	Motor Frame	FC200 / GG-20						
	Shaft	SUS403 / X5Cr13						
	M.seal	CA/CE & SiC/SiC						
Material	Casing	FC200 / GG-20						
	Impeller	FC200 / GG-20						
	Radial Cutter	SUS440C / X105CrMo17						
	Cutter Ring	SUS440C / X105CrMo17						
	Cable	VCT or H07RN-F						
	Optional	Pumps can be customized to fit specifications S Type (DN40) Casing Floating Switch (32GF21.0/21.5/21.5H/22.2)						



Vortex Impeller



### **Extreme Grinding Ability.**





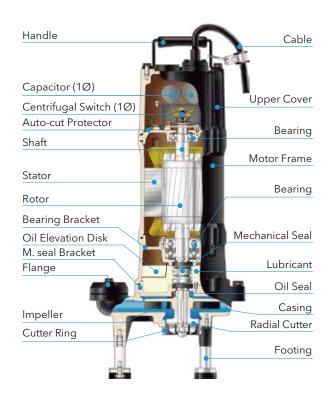


The pictures are for reference only.

The actual grinding result might be varied cause radial cutter & cutter ring condition and application environment.





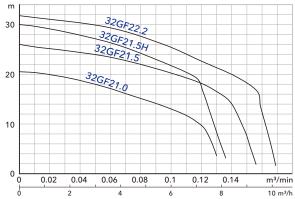


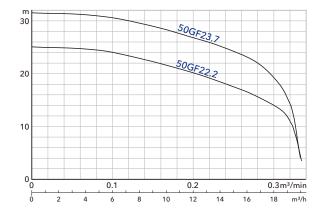
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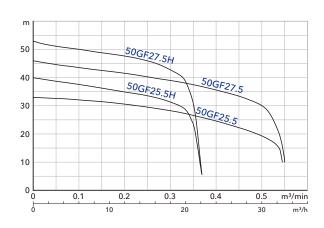
#### **PRODUCT NOMENCLATURE**

32	GF	2	1.5	Н
Discharge	Туре	Pole	kW	High Head
mm				

#### **PERFORMANCE CURVES**





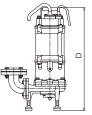


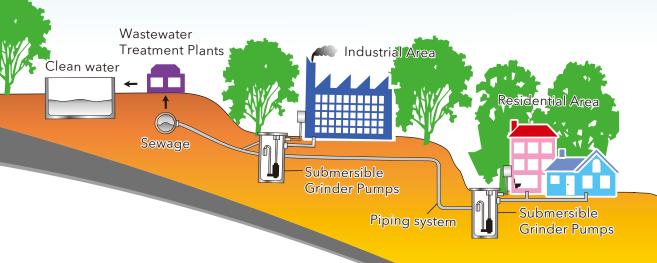
#### PERFORMANCE SPECS.

\*\* Note : Weight Without Cable & Elbow Set.

M I Output		Discharge Phase		Start	Head Standard			Weight kg		Dimensions mm				
Model	HP(kW)	Inch(mm)	Ø	Method	m	m³/min	m³/h	1Ø	3Ø	Α	В	С	1Ø	)   3Ø
32GF21.0	1.3(1.0)	11/4"(32)	1 3	Capacitor DOL	17	0.06	3.6	27	25	249	-	177	555	530
32GF21.5	2(1.5)	11/4"(32)	1 3	Capacitor DOL	23	0.06	3.6	36	32	285	-	203	596	541
32GF21.5H	2(1.5)	11/4"(32)	1 3	Capacitor DOL	26	0.06	3.6	36	32	285	-	203	596	541
32GF22.2	3(2.2)	11/4"(32)	3	Capacitor DOL	29	0.06	3.6	38	36	285	-	203	623	541
50GF22.2	3(2.2)	2"(50)	3	DOL	20	0.2	12	-	44	395	243	226	-	606
50GF23.7	5(3.7)	2"(50)	3	DOL	27	0.2	12	-	47	395	243	226	-	626
50GF25.5	7.5(5.5)	2"(50)	3	DOL	24	0.4	24	-	73	447	295	279	-	711
50GF25.5H	7.5(5.5)	2"(50)	3	DOL	33	0.25	15	-	74	462	310	279	-	711
50GF27.5	10(7.5)	2"(50)	3	DOL	35	0.4	24	-	80	462	310	279	-	711
50GF27.5H	10(7.5)	2"(50)	3	DOL	46	0.25	15	-	73	462	310	279	-	711







## ACCESSORIES : ELBOW / GRS-GUIDE RAIL SYSTEMS

GF pumps can be installed with 90° Elbow Flange outlet or GRS guide rail system, to have easier / safer installation or removal during replacement and maintenance.



#### **PRODUCT FEATURES**



#### **Epoxy Cable Base**

An epoxy resin seal cable base prevents moisture from entering the motor through the core wires.



#### **Double Mechanical Seals**

Superior abrasion resistant mechanical seal is manufactured with silicon carbide to ensure the best seal effect. Lake



#### **Auto-cut Protector**

Automatic On / Off motor protector to prevent motor burn out due to high temperature and excess amperage draw.



#### High Efficiency Dry Motor

All stator coils are treated with insulating vanish procedures to achieve the best insulation, efficiency and durability.



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